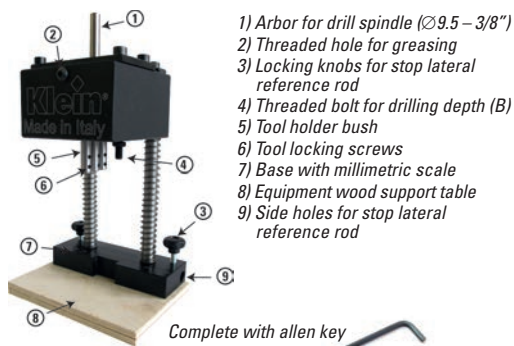


TRIMATIC 22,4 FOR "LAMELLO® CABINEO®"

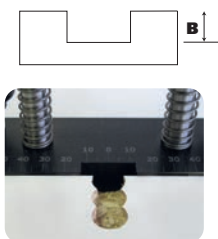
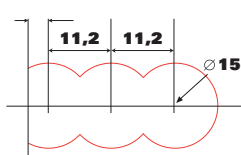
SISTEMI has always paid special attention to the demands of woodworkers and their issues in the woodworking. For this reason, **SISTEMI** has developed the new **Trimatic 22,4** which is essential to hobbyists, artisans and craftsmen who do not own CNC router machines. The special drilling jig allows making the required three holes to fix **CABINEO®** in a single pass simply by using a standard power drill or stationary pillar drill, with extreme precision.

A DESCRIPTION:



C HOW TO SET UP THE EQUIPMENT:

- Disassemble the wood support table (8) and place Trimatic on an appropriate working table.
- Adjust the threaded bolt (4) according to "B", to obtain the correct drilling depth.
- Place the panel paying attention to align the operating point (position of **CABINEO®**) with the zero of millimetric scale on the Trimatic basement.



If you need another specific lateral stop to block the panel, use the holes on the base of Trimatic (9) and insert a rod with $\varnothing 10 - 3/8"$ that can be blocked with knobs.

E MAINTENANCE AND STORAGE:

- Clean Trimatic of machining waste after each use using compressed air and a cloth with our **Klein CLEANUP**
- Be sure to protect each part of Trimatic against corrosion and rust by using our **Klein PROTECT** before store on the shelf.

Discover the full range of TRIMATIC for hinges and windows on our website

www.sistemiklein.com

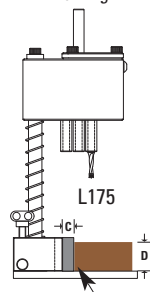
B TOOLS ASSEMBLY:

- Loosen the screws of the lateral bush (5/A) and mount left-hand drill bit indicated with two red dots. **Attention:** flat on the shank must be assembled matching the screws. Tighten screws with appropriate allen key to lock the bit.
- Repeat the same operation for mounting right-hand drill bit (5/B – black color) and then the other left-hand drill bit (5/C – red color).
- **NB: MAKE SURE** that drill bits and screws do not come into contact, otherwise proceed with a better tools assembly.



Equip Trimatic 22,4 (as per drawing 2) with one of the drill bits L175.050.L (for "Cabineo 8") or L175.051.L (for "Cabineo 12") to make $\varnothing 5$ mm holes to fix **Lamello® Cabineo®** connections. The distance between this hole and the edge of the panel is achieved with an adjustment stop **C** (see drawing 2) whose thickness is determined by the thickness of the panel **D**, as per table (3) below.

Drawing 2



(3) Table to determine thickness of stop **C** in accordance with thickness of panel **D**

D= Panel thickness	C= Adjustment stop thic.
12 mm	19 mm
14 mm	17 mm
16 mm	15 mm
18 mm	13 mm (included)
20 mm	11 mm
22 mm	9 mm
24 mm	7 mm
25 mm	6 mm

D HOW TO USE IT:

Use is easy and fast. Once the equipment has been set up, it is only necessary to connect the arbor of Trimatic (1) to the spindle of a portable power drill (recommended power 0,75 kw) or alternatively a stationary pillar drill. Drilling speeds depends on the type of work piece.

